



STEVENS
INSTITUTE *of* TECHNOLOGY
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Discrete Event Simulation

*SYS 611: Systems
Modeling and Simulation*

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Agenda

1. Queuing Model, Revisited
2. DES Model Constructs

Reading: S.M. Ross “The Discrete Event Simulation Approach,” Ch. 7 in *Simulation*, 5th Edition, 2013.

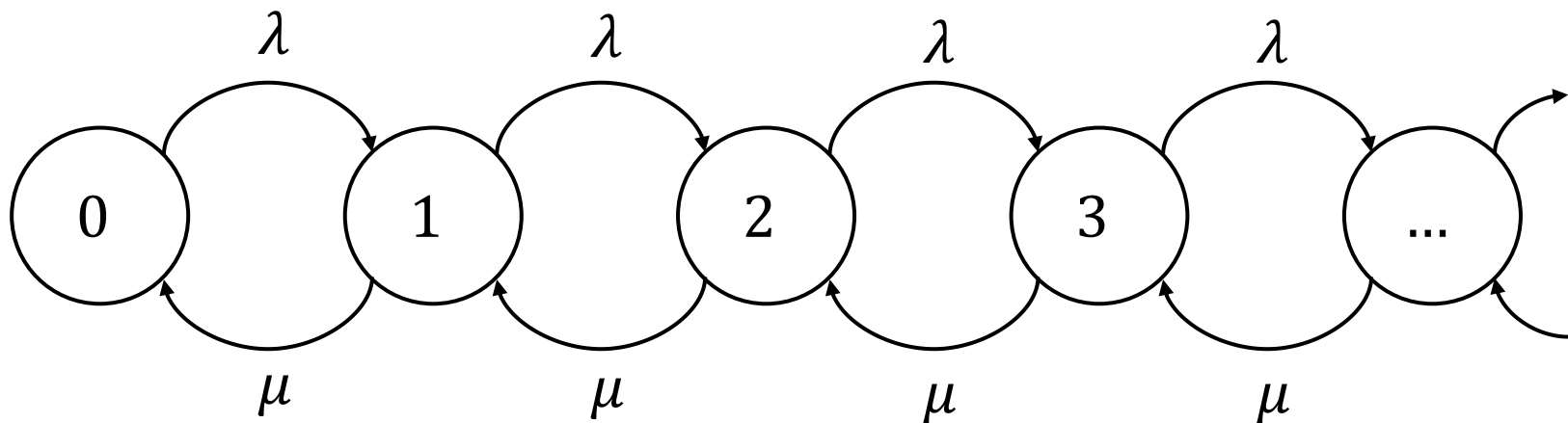


Queuing Model, Revisited



Queuing Model Review

- State $q(t)$: number customers in system at time t
- Inter-arrival periods (arrivals), $X \sim \text{exponential}(\lambda)$
- Service times (departures), $Y \sim \text{exponential}(\mu)$





M/M/1 Queuing Theory

- Steady-state assumption helps to solve for the stationary stochastic distribution P_i in terms of P_0
- Geometric series converges to analytical result

$$\bar{L}_q = \frac{\lambda^2}{\mu(\mu - \lambda)}, \quad \bar{L} = \frac{\lambda}{\mu - \lambda}$$
$$\bar{W}_q = \frac{\lambda}{\mu(\mu - \lambda)}, \quad \bar{W} = \frac{1}{\mu - \lambda}$$



M/M/1 Model Simulation

- For each event i :
 - $x = -\ln(1 - r_x) / \lambda$
 - $y = -\ln(1 - r_y) / \mu$
 - if $q(i) = 0$ or $x < y$:
 - $\Delta t = x$
 - $q(i + 1) = q(i) + 1$
 - else:
 - $\Delta t = y$
 - $q(i + 1) = q(i) - 1$
 - $t(i + 1) = t(i) + \Delta t$
- Exponentially-distributed arrivals, service times
 - Independent with long-term average rates
 - Memoryless: can resample x, y for every event
- Single queue, single server
 - Simplifies state representation
- No human behaviors (reneging, balking, etc.)
 - Simplifies state transitions



G/G/1 Model Simulation

- For general distributions (G) without the *memoryless* property:
 - Cannot simply re-sample x and y every event
 - Once sampled, x and y must be recorded and used
- Generate x and y in advance for each customer
 - Acceptable if x and y are independent of simulation state
 - x is *not* a function of time (no time-varying arrival rate)
 - y is *not* a function of time or queue length
 - "Customer-centric" simulation model



Customer-centric Simulation

Index state variables by customer i instead of event i

t_{enter}^i time customer i enters the system

L_q^i length of the queue when customer i enters

t_{served}^i time customer i service starts

W_q^i waiting time in the queue for customer i

t_{exit}^i time customer i exists the system

W_i total waiting time for customer i



Customer-based Simulation

x : Inter-arrival Period
 y : Service Time

t_{enter} : Entry Time
 L_q : Queue Length

t_{served} : Time Served
 W_q : Queue Wait Time

t_{exit} : Exit Time
 W : Total Wait Time

i	x	t_{enter}	L_q	t_{served}	W_q	y	t_{exit}	W
1	0.43					0.90		
2	4.49					1.66		
3	0.95					0.02		
4	0.03					0.46		
5	0.28					0.51		



Customer-based Simulation

x : Inter-arrival Period
 y : Service Time

t_{enter} : Entry Time
 L_q : Queue Length

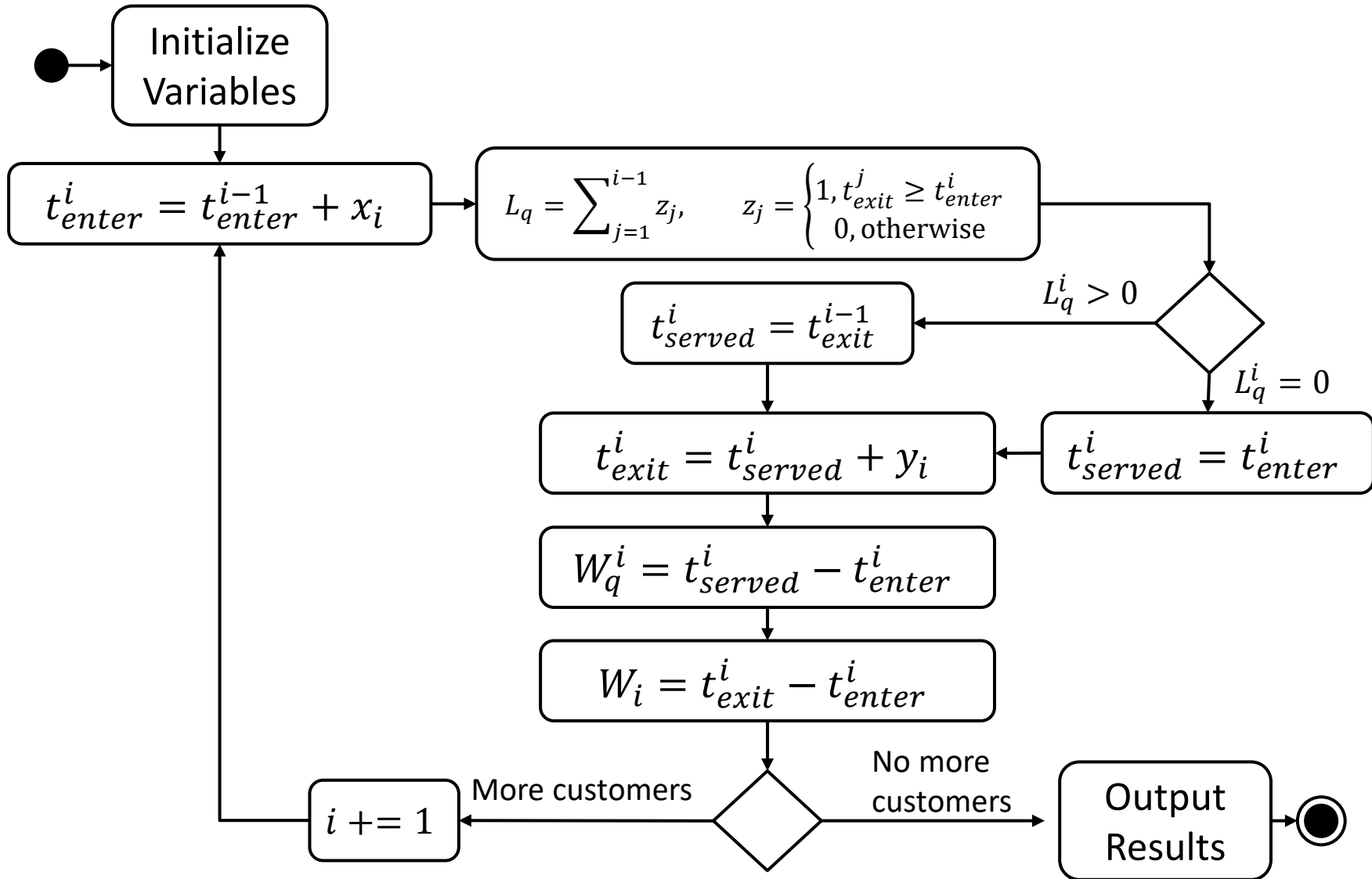
t_{served} : Time Served
 W_q : Queue Wait Time

t_{exit} : Exit Time
 W : Total Wait Time

i	x	t_{enter}	L_q	t_{served}	W_q	y	t_{exit}	W
1	0.43	0.00+0.43= 0.43	0	0.43	0.43-0.43= 0	0.90	0.43+0.90= 1.33	1.33-0.43= 0.90
2	4.49	0.43+4.49= 4.92	0	4.92	4.92-4.92= 0	1.66	4.92+1.66= 6.58	6.58-4.92= 1.66
3	0.95	4.92+0.95= 5.87	1	6.58	6.58-5.87= 0.71	0.02	6.58+0.02= 6.60	6.60-5.87= 0.73
4	0.03	5.87+0.03= 5.90	2	6.60	6.60-5.90= 0.70	0.46	6.60+0.46= 7.06	7.06-5.90= 1.16
5	0.28	5.90+0.28= 6.18	3	7.06	7.06-6.18= 0.88	0.51	7.06+0.51= 7.57	7.57-6.18= 1.39



Customer-based Sim Behavior





Customer-based Sim (Excel)

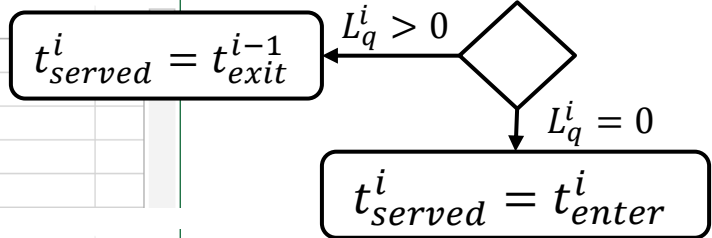
	A	B	C	D	E	F	G	H	I	J
1	Customer	x	t_enter	L_q	t_served	y	t_exit	W_q	W	L_q
2	1	0.44	0.44	0	0.44	2.21	2.64	2.21	2.21	
3	2	4.25	4.69	0	4.69	0.13	4.81	0.13	0.13	
4	3	0.74	=B4+C3	0	5.43	0.57	6.00	0.57	0.57	

$$t_{enter}^i = t_{enter}^{i-1} + x_i$$

	A	B	C	D	E	F	G	H	I	J
1	Customer	x	t_enter	L_q	t_served	y	t_exit	W_q	W	
2	1	0.44	0.44	0	0.44	2.21	2.64	2.21	2.21	
3	2	4.25	4.69	0	4.69	0.13	4.81	0.13	0.13	
4	3	0.74	5.43	=COUNTIF(\$G\$2:G3,">="&C4)			6.00	0.57	0.57	

$$L_q = \sum_{j=1}^{i-1} z_j, \quad z_j = \begin{cases} 1, & t_{exit}^j \geq t_{enter}^i \\ 0, & \text{otherwise} \end{cases}$$

	A	B	C	D	E	F	G	H	I	J
1	Customer	x	t_enter	L_q	t_served	y	t_exit	W_q	W	
2	1	0.39	0.39	0	0.39	0.71	1.11	0.71	0.71	
3	2	0.24	0.63	1	1.11	0.24	1.35	0.24	0.71	
4	3	3.05	3.68	0	=IF(D4=0,C4,G3)		3.73	0.05	0.05	
5	4	1.91	5.59	0	5.59	0.44	6.03	0.44	0.44	



	A	B	C	D	E	F	G	H	I	J
1	Customer	x	t_enter	L_q	t_served	y	t_exit	W_q	W	L_q
2	1	0.92	0.92	0	0.92	0.64	1.55	0.64	0.64	
3	2	0.39	1.31	1	1.55	0.26	1.82	0.26	0.51	
4	3	2.13	3.44	0	3.44	1.69	=F4+E4	1.69	1.69	

$$t_{exit}^i = t_{served}^i + y_i$$

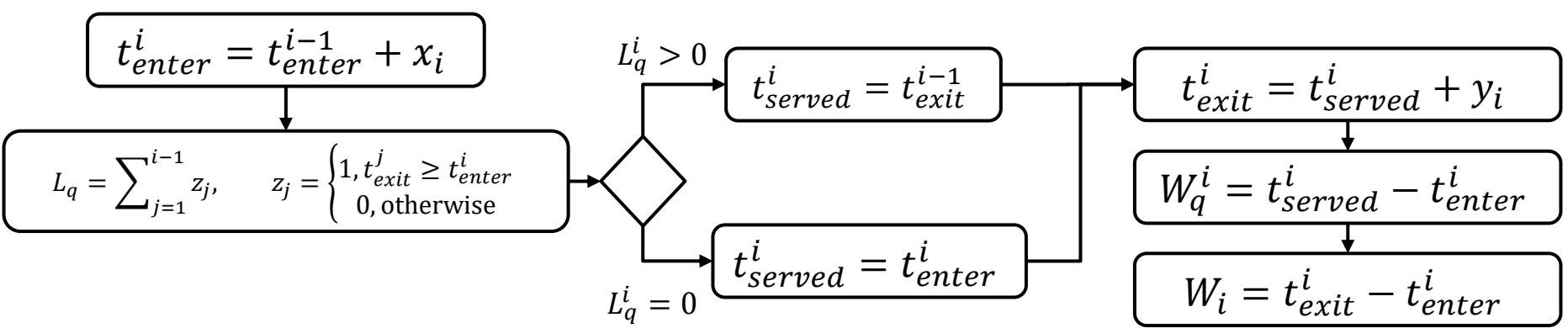
	A	B	C	D	E	F	G	H	I	J
1	Customer	x	t_enter	L_q	t_served	y	t_exit	W_q	W	L_q
2	1	1.08	1.08	0	1.08	1.50	2.58	0.00	1.50	
3	2	0.65	1.74	1	2.58	0.95	3.54		1.80	
4	3	0.32	2.06	2	3.54	0.21	3.75	=E4-C4	1.69	

$$W_q^i = t_{served}^i - t_{enter}^i$$



Customer-based Sim (Python)

```
for i in range(num_customers):  
    t_enter[i] = t_enter[i-1] + x[i] if i > 0 else x[i]  
    q_length[i] = np.sum(t_exit[0:i] > t_enter[i]) if i > 0 else 0  
    if q_length[i] > 0:  
        t_served[i] = t_exit[i-1]  
    else:  
        t_served[i] = t_enter[i]  
    t_exit[i] = t_served[i] + y[i]  
    wait_q[i] = t_served[i] - t_enter[i]  
    wait_total[i] = t_exit[i] - t_enter[i]
```





Customer-based Simulation

$$\lambda = 2/3 \quad \mu = 4/3$$

1000-customer Sim.:

- $\bar{W} = 1.49$ min.
- $\bar{W}_q = 0.74$ min.
- $\bar{L}_q^* = 1.05$
- $\bar{L}^* = \bar{L}_q^* + 1 = 2.05$

Queuing Theory:

- $\bar{W} = \frac{1}{\mu - \lambda} = 1.50$ min.
- $\bar{W}_q = \frac{\lambda}{\mu(\mu - \lambda)} = 0.75$ min.
- $\bar{L}_q = \frac{\lambda^2}{\mu(\mu - \lambda)} = 0.50$
- $\bar{L} = \frac{\lambda}{\mu - \lambda} = 1.00$

- Length observations *only* recorded at arrivals
- Biased sample, more customers arrive in long lines (by definition)
- Issue of “**random incidence**”: need to take independent samples



Customer-based Simulation

Strengths

- Can use arbitrary process generators for all arrival times and service times (if state independent)
- Straight-forward, intuitive state updating

Limitations

- Need to maintain history of all customers
- Difficult to calculate time-average results
- Difficult to extend to new problems:
 - Balking, renegeing



DES Model Constructs





Discrete Event Simulation

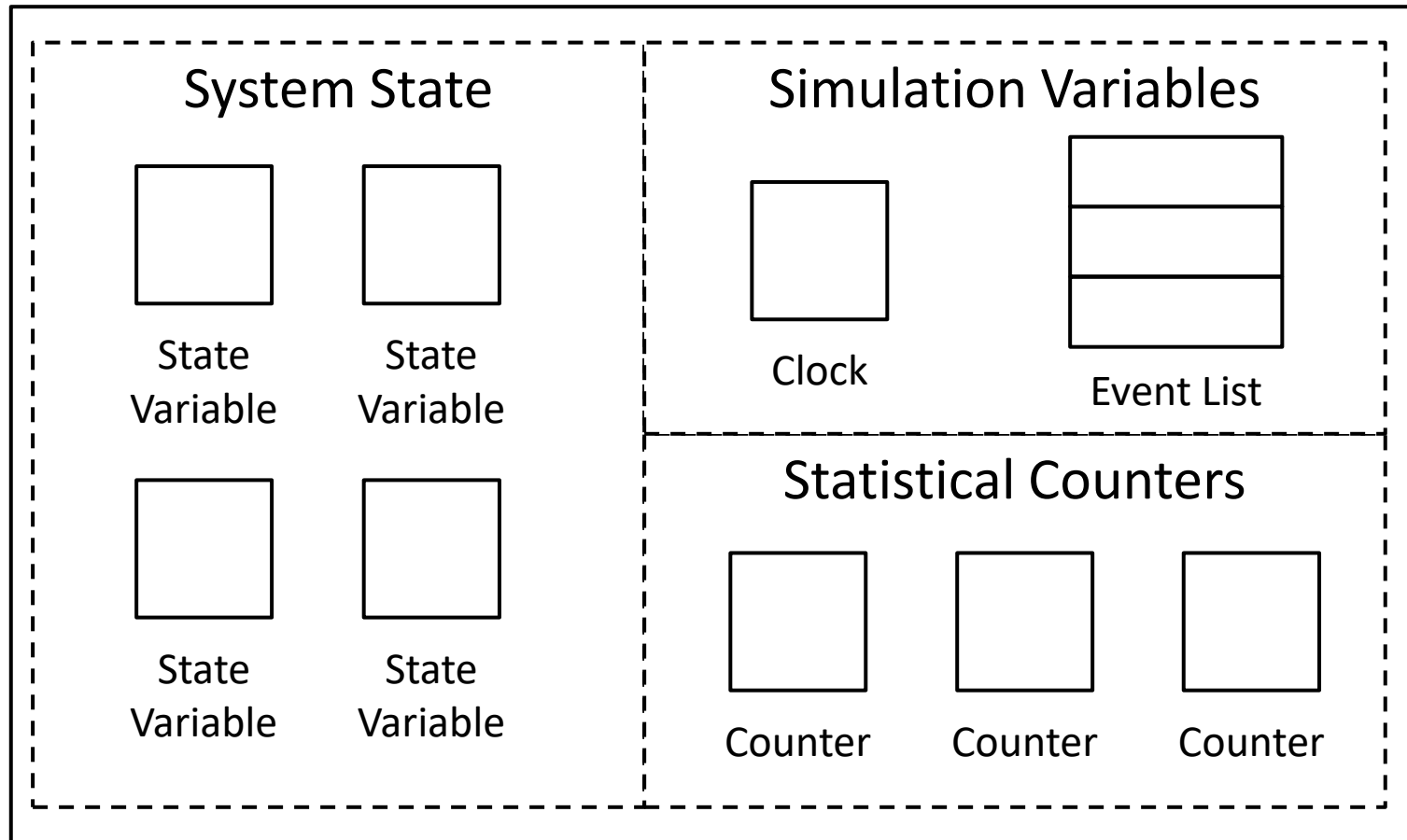
- **Discrete event simulation (DES)** is a modeling approach which represents state transitions at "interesting" instants in time (events)
 - Efficiently models systems with occasional state transitions (e.g., logistics, operations)
 - Example: queuing model with general (non-Markov) arrivals and services
- Discrete time simulation is a special type of DES with evenly-distributed events (clock ticks)



DES Model Constructs

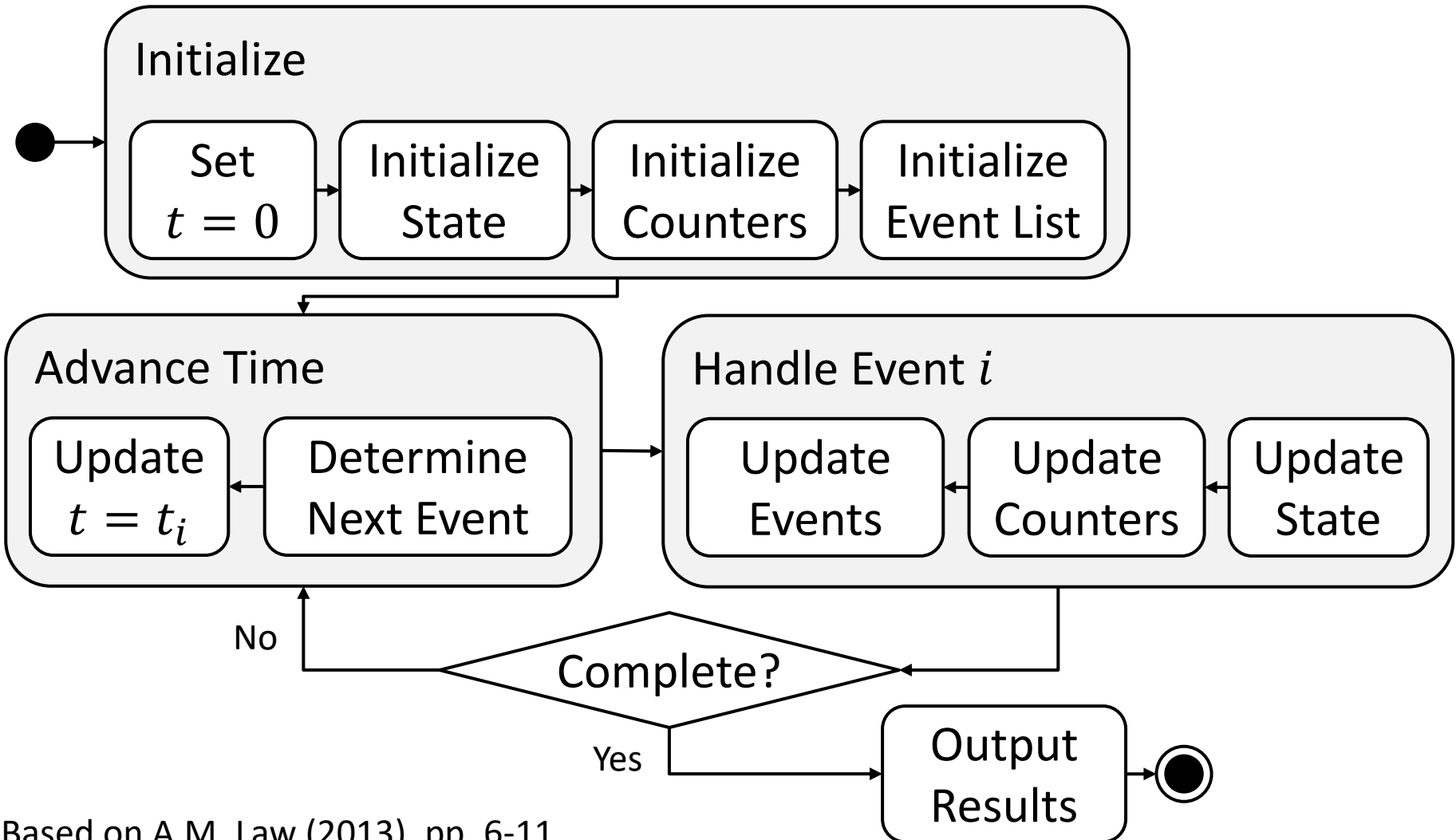
- **Time variable:** Store the current simulation time
- **Event list/stack:** List of future events with associated execution times
- **System state variables:** Store state variables which persist across time
- **Counter variables:** Store derived state variables that record useful observations for analysis

DES Model Structure



Based on A.M. Law (2013), pp. 6-11.

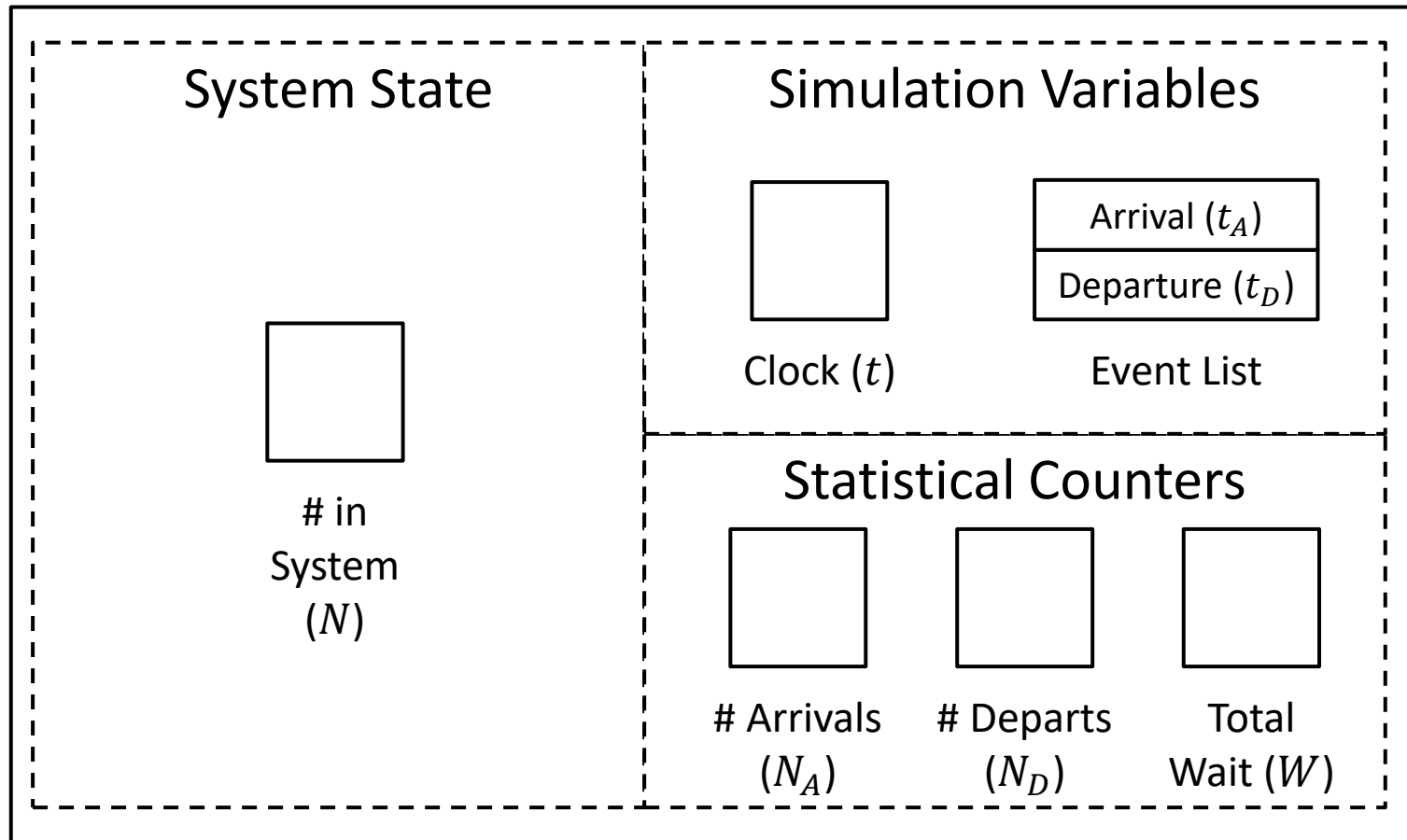
DES Model Behavior



Based on A.M. Law (2013), pp. 6-11.

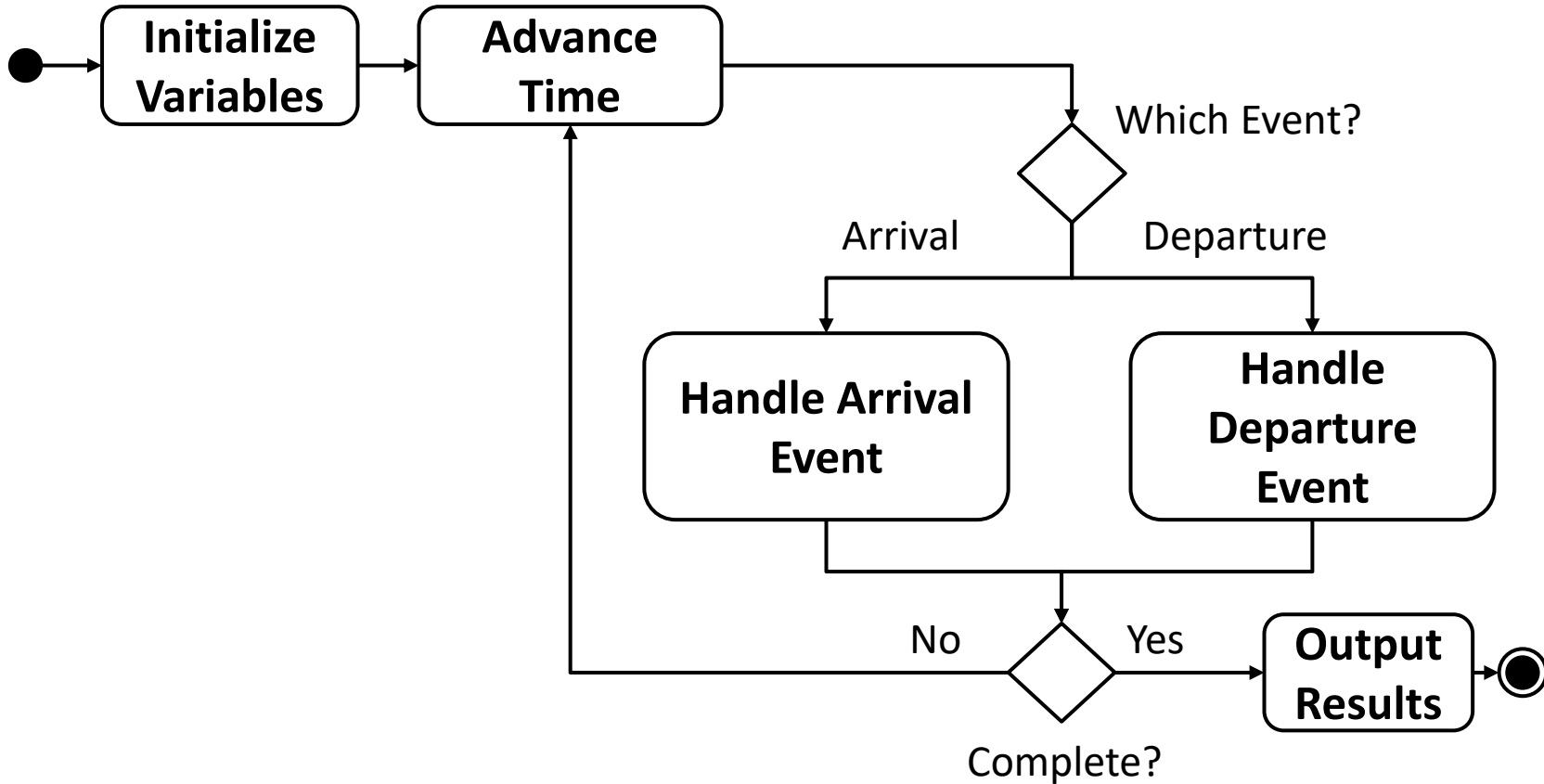


Event-based Queuing Model



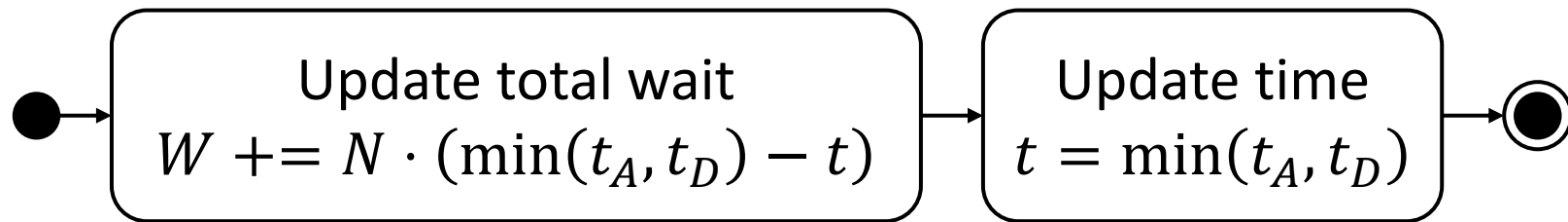
Based on A.M. Law (2013), pp. 12-27.

Queuing Activity Diagram

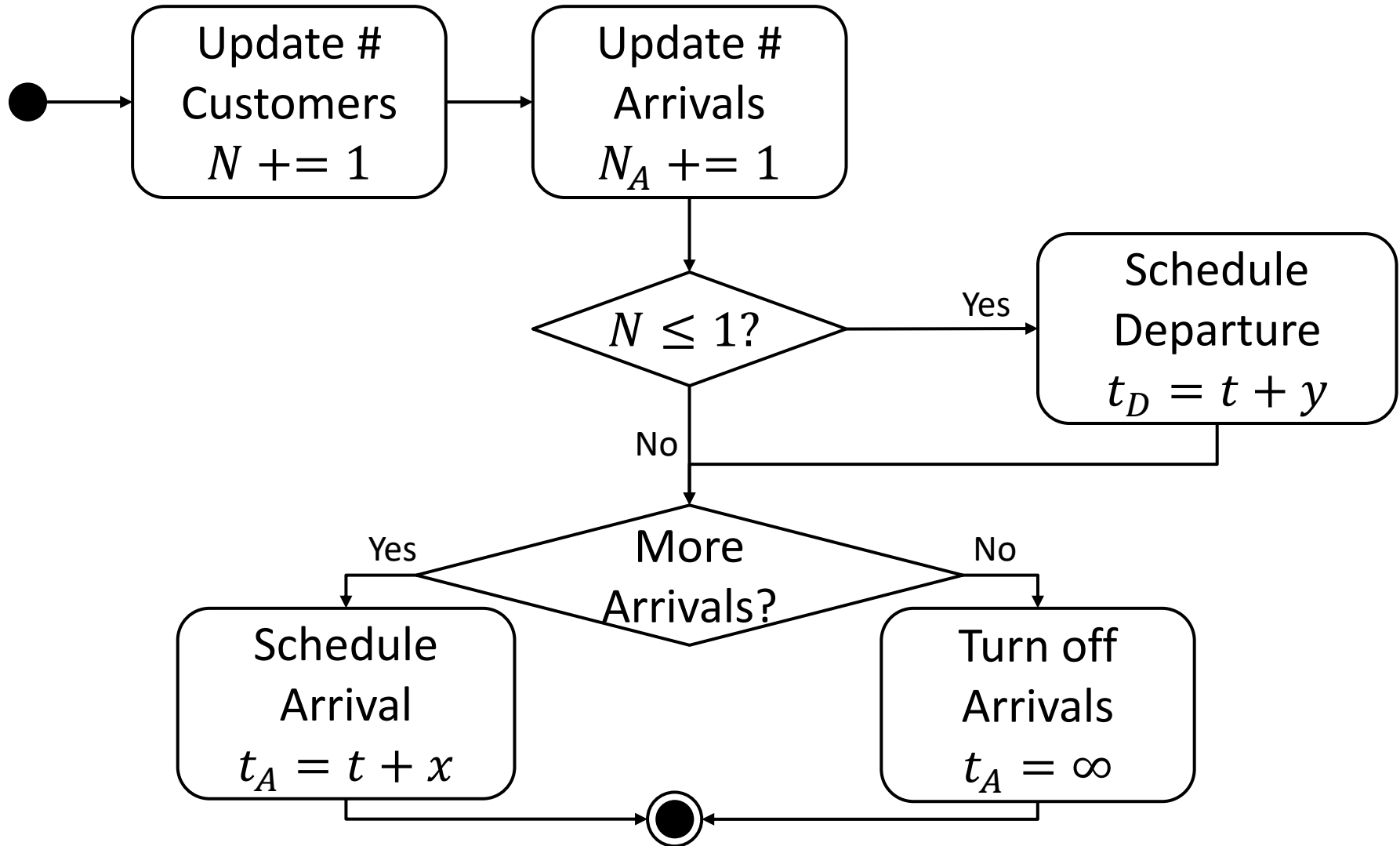




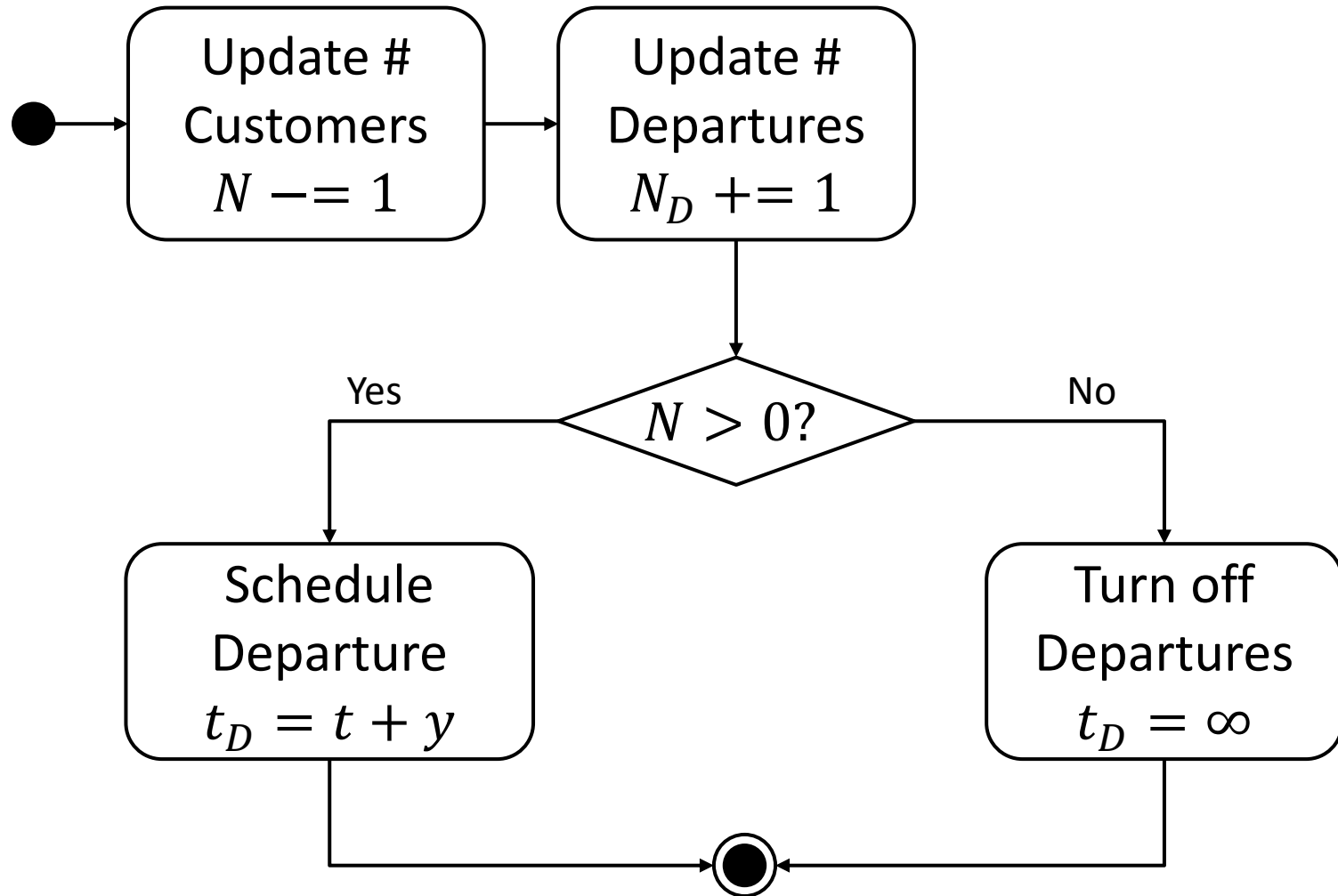
Advance Time



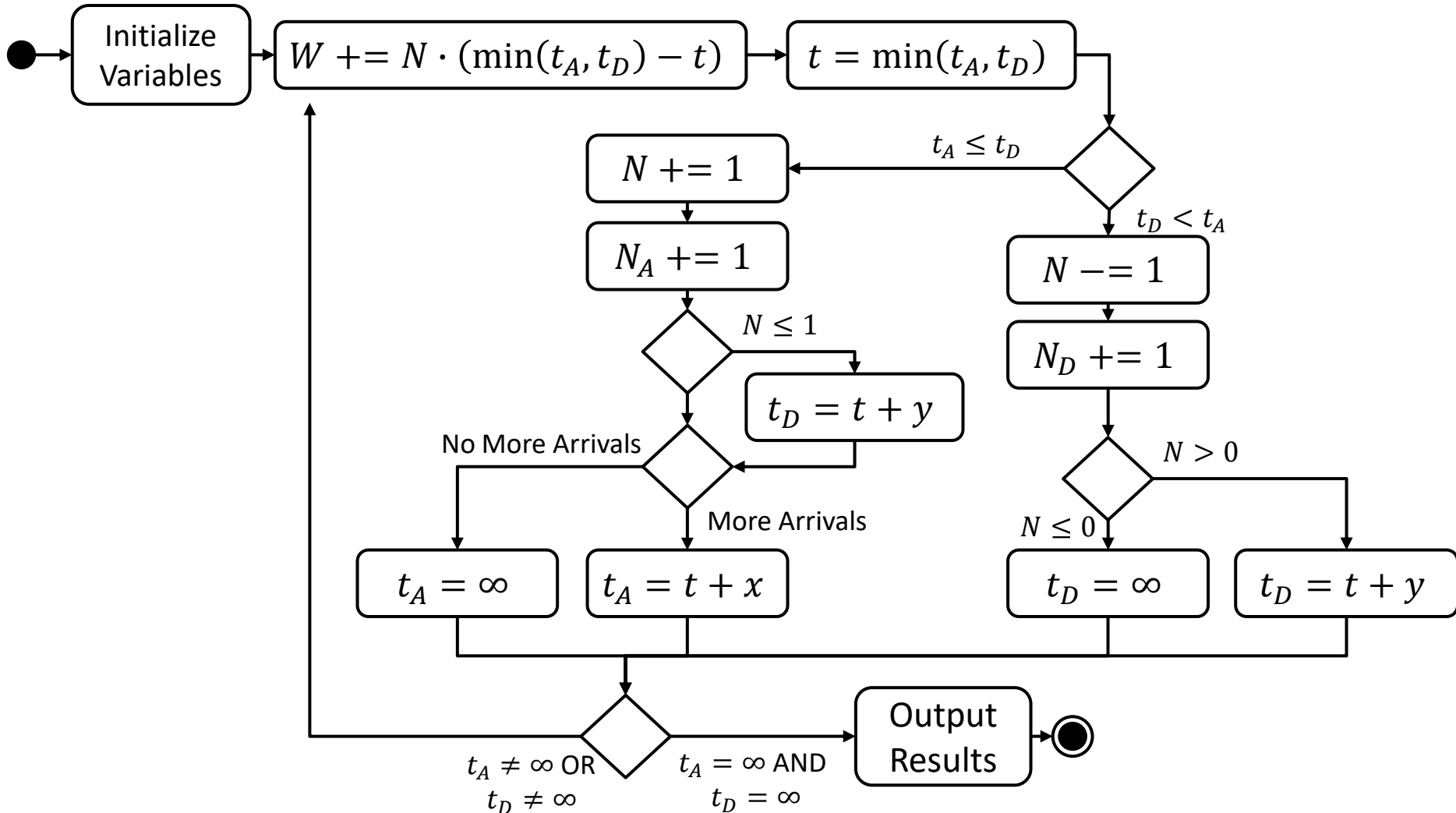
Handle Arrival Event



Handle Departure Event



Complete Activity Diagram

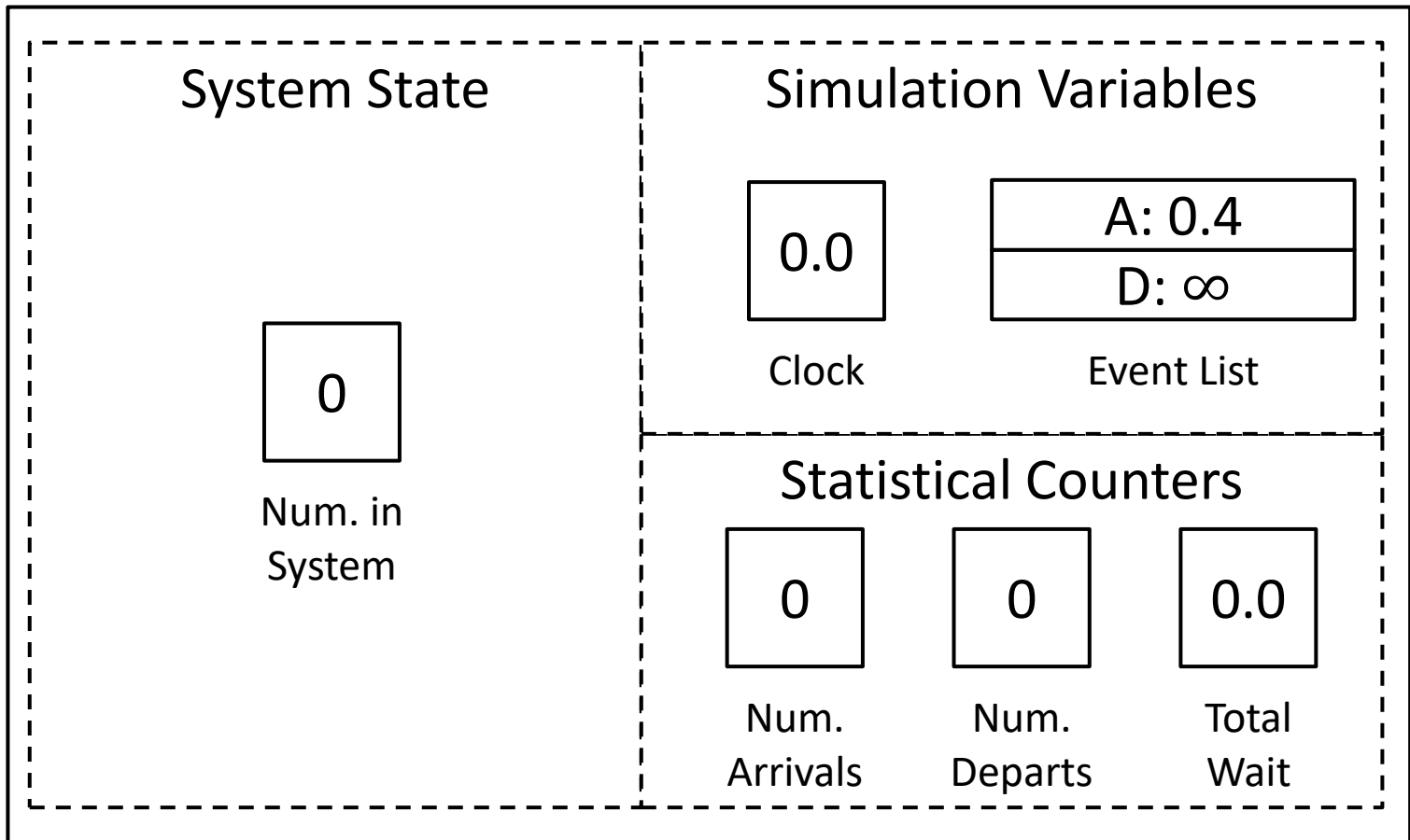




Initialize Simulation

Inter-arrival times: 0.4, 1.2, 0.5, 1.7

Service times: 2.0, 0.7, 0.2, 1.1



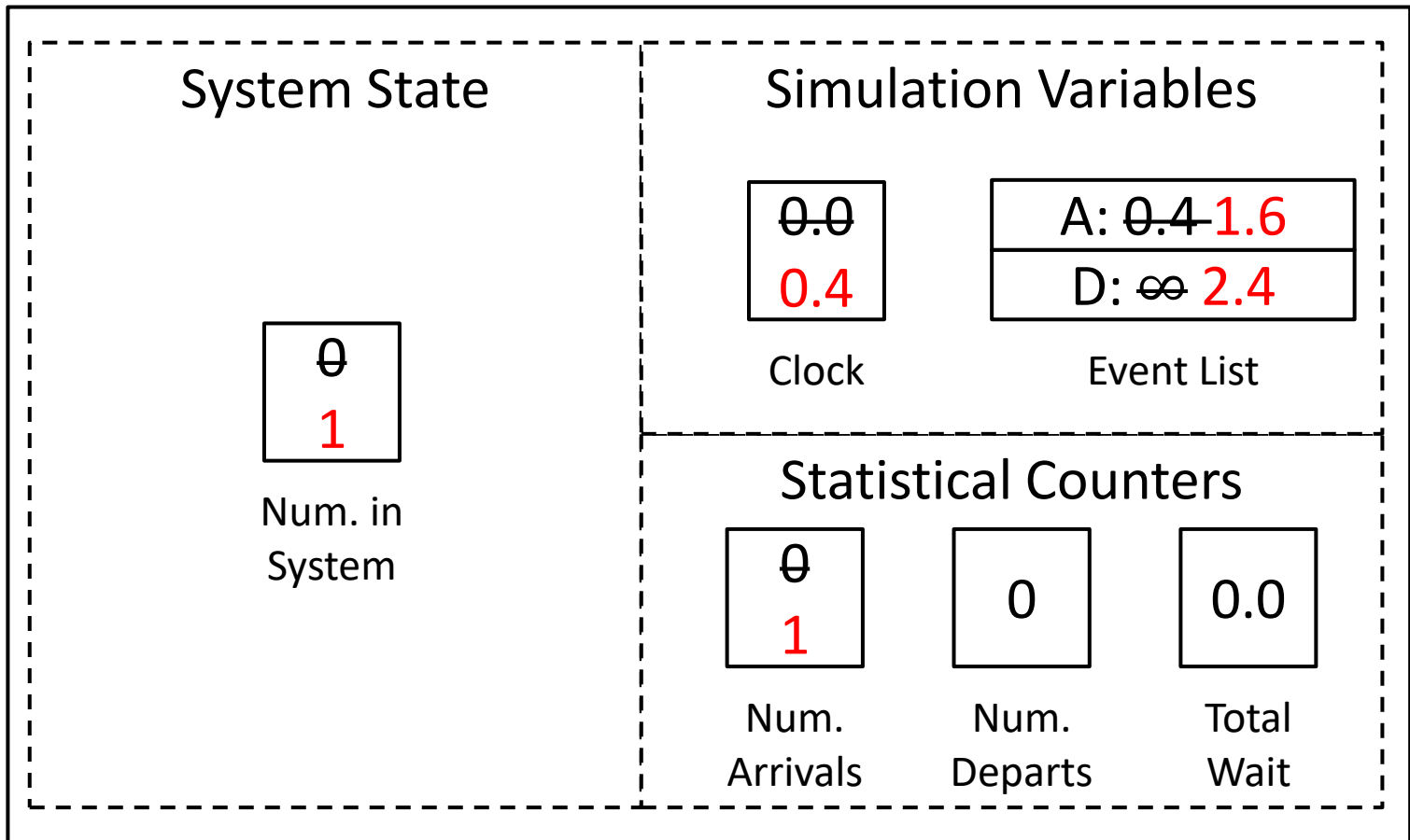
Based on A.M. Law (2013), pp. 12-27.



Arrival Event @ $t = 0.4$

Inter-arrival times: ~~0.4~~, 1.2, 0.5, 1.7

Service times: 2.0, 0.7, 0.2, 1.1



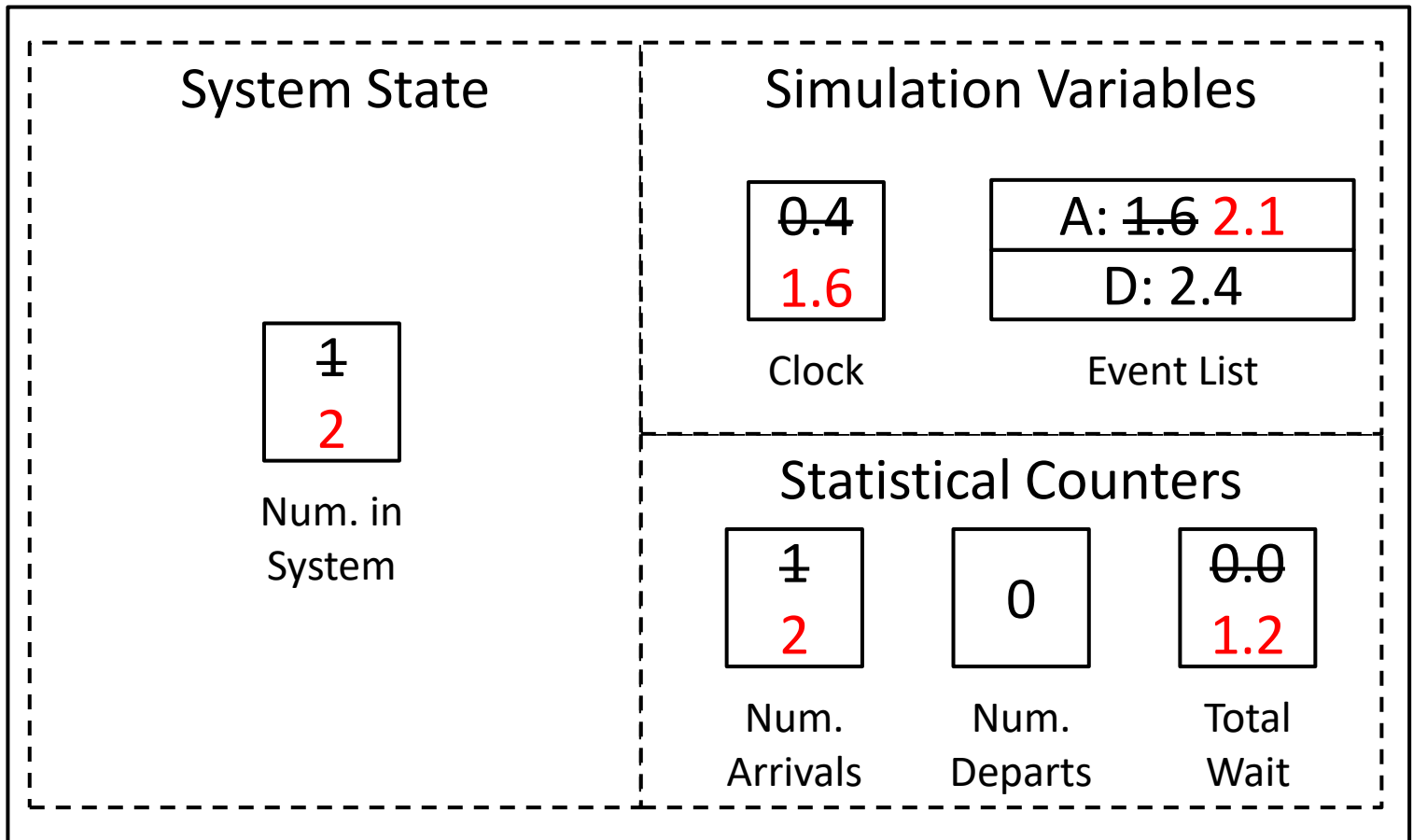
Based on A.M. Law (2013), pp. 12-27.



Arrival Event @ $t = 1.6$

Inter-arrival times: ~~0.4~~, ~~1.2~~, **0.5**, 1.7

Service times: ~~2.0~~, 0.7, 0.2, 1.1



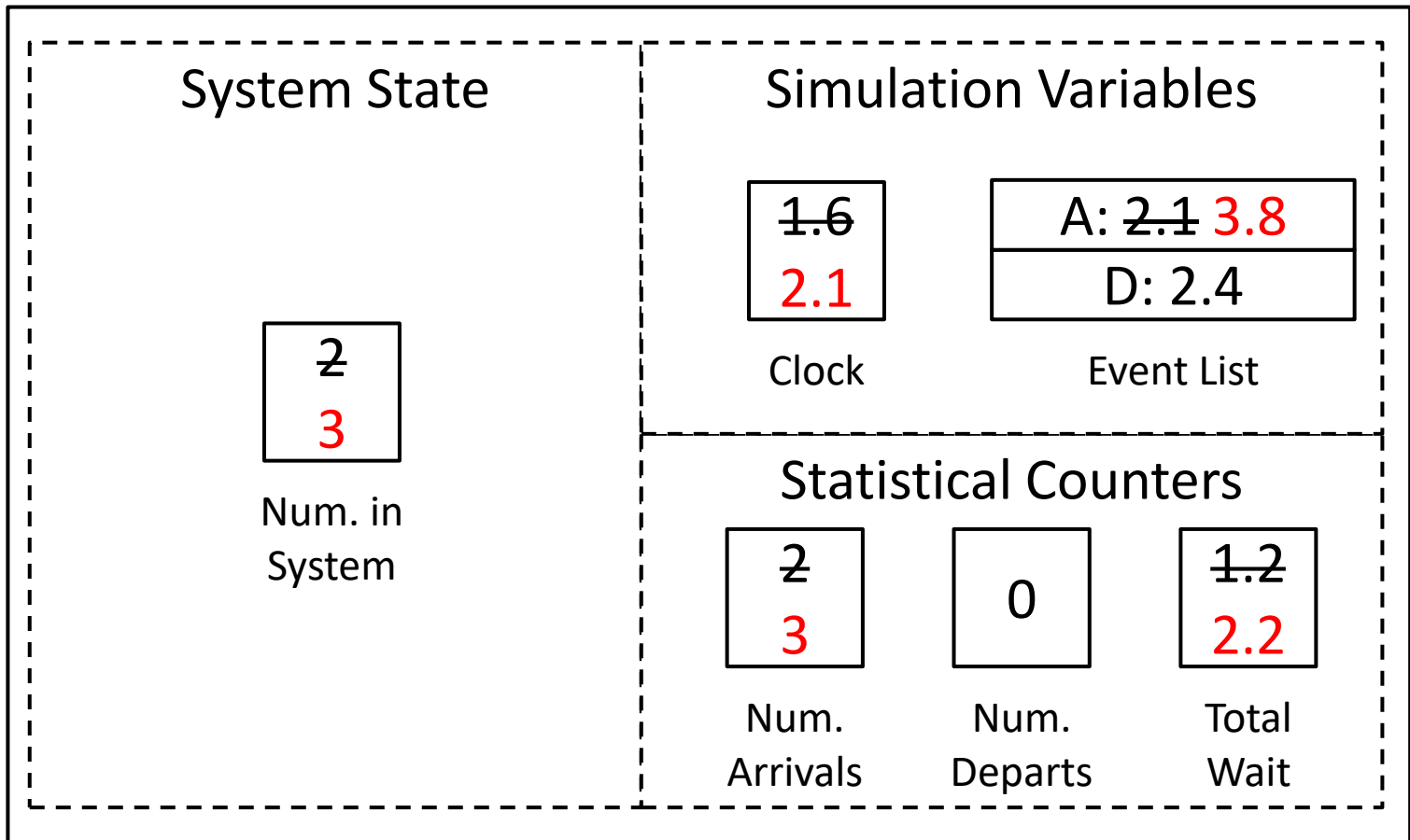
Based on A.M. Law (2013), pp. 12-27.



Arrival Event @ $t = 2.1$

Inter-arrival times: ~~0.4~~, ~~1.2~~, ~~0.5~~, **1.7**

Service times: ~~2.0~~, 0.7, 0.2, 1.1



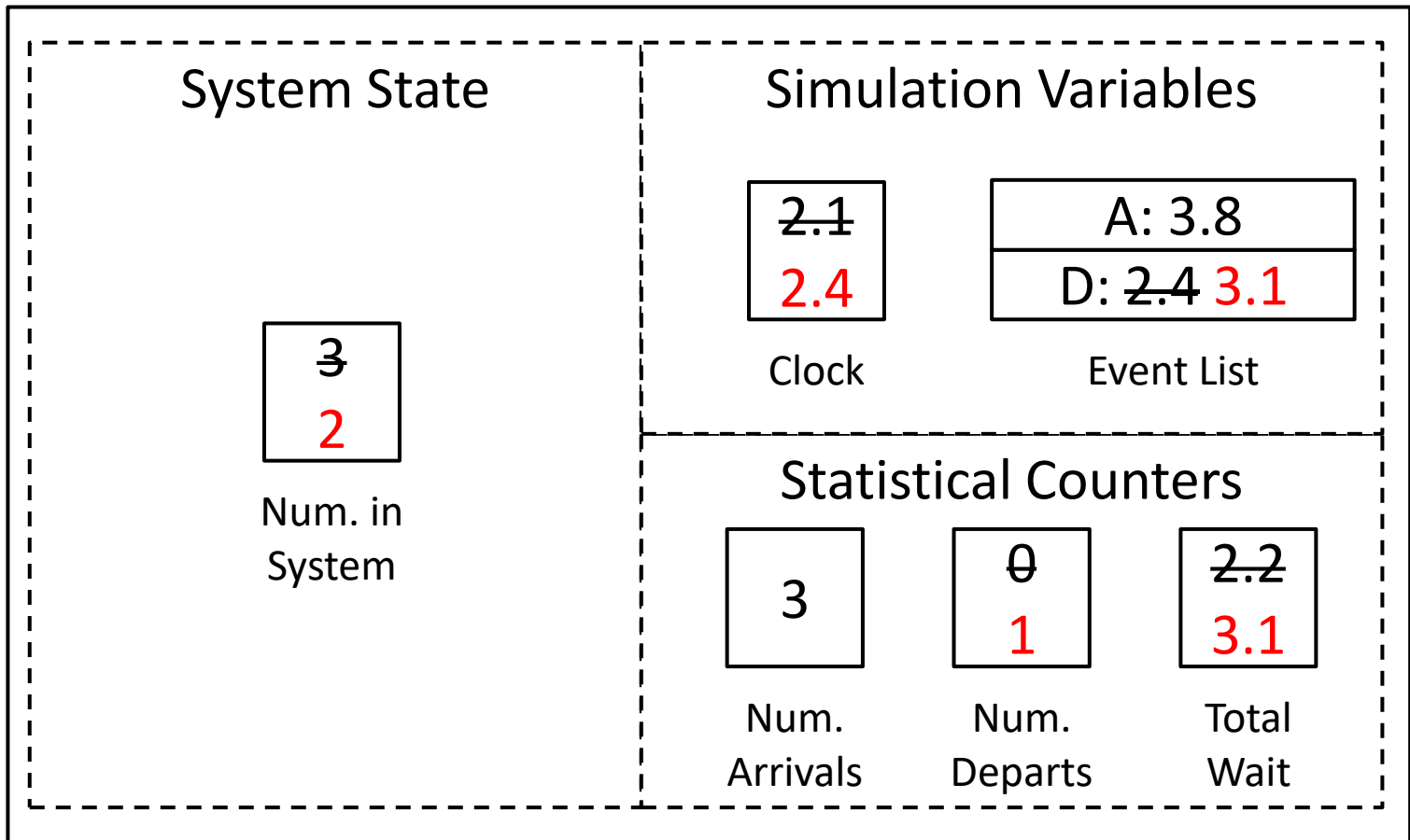
Based on A.M. Law (2013), pp. 12-27.



Departure Event @ $t = 2.4$

Inter-arrival times: ~~0.4, 1.2, 0.5, 1.7~~

Service times: ~~2.0~~, **0.7**, 0.2, 1.1



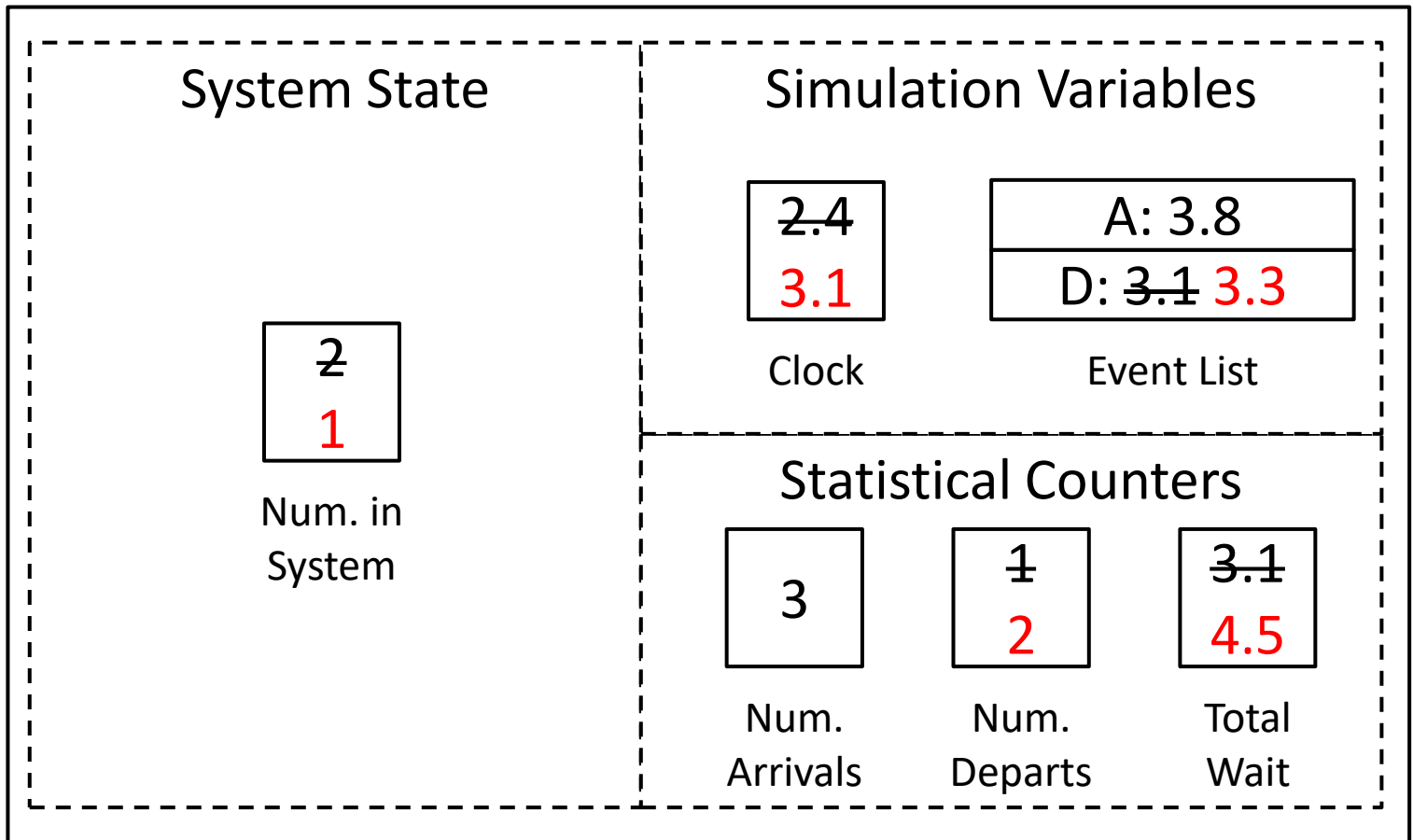
Based on A.M. Law (2013), pp. 12-27.



Departure Event @ $t = 3.1$

Inter-arrival times: ~~0.4~~, ~~1.2~~, ~~0.5~~, ~~1.7~~

Service times: ~~2.0~~, ~~0.7~~, **0.2**, 1.1



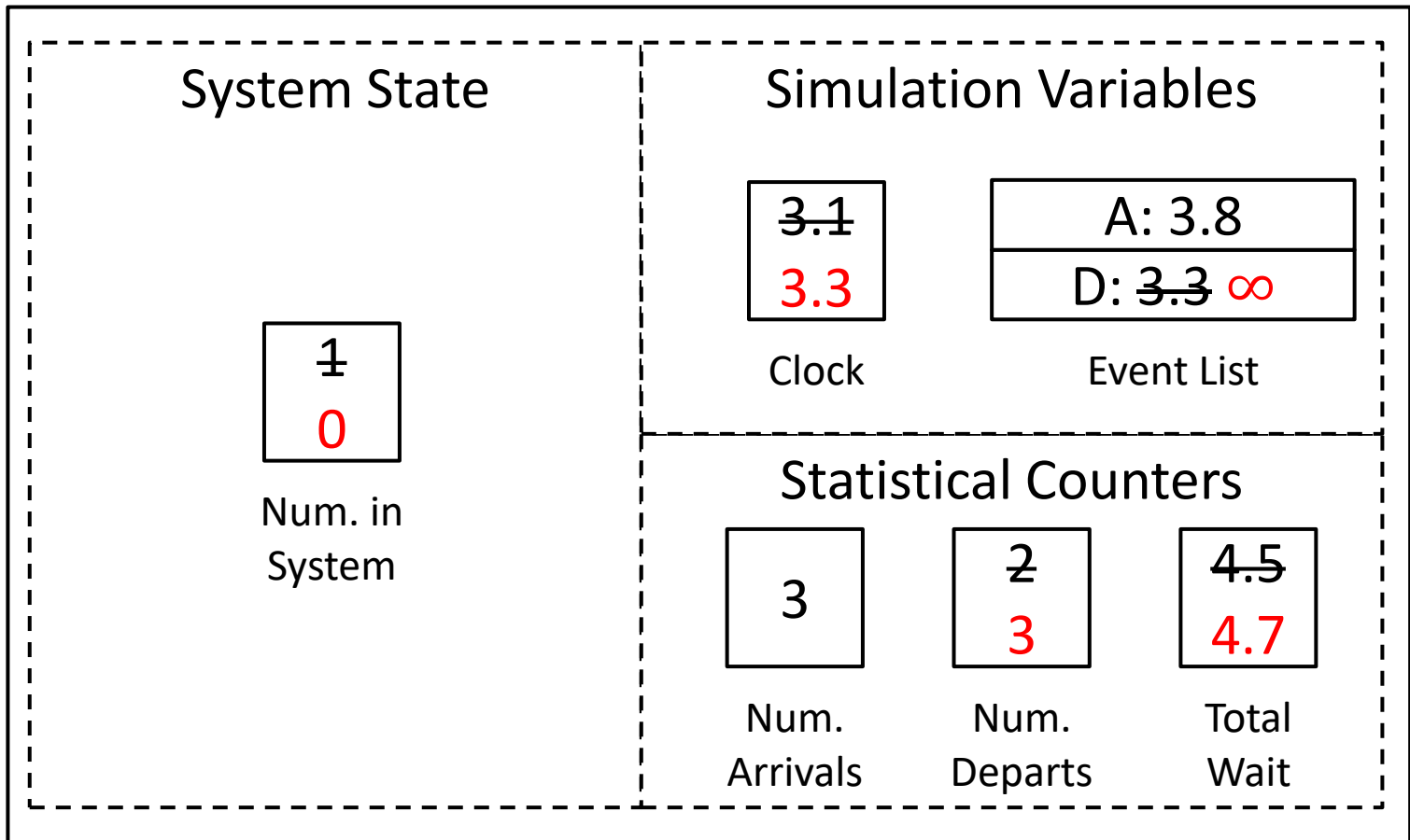
Based on A.M. Law (2013), pp. 12-27.



Departure Event @ $t = 3.3$

Inter-arrival times: ~~0.4, 1.2, 0.5, 1.7~~

Service times: ~~2.0, 0.7, 0.2,~~ **1.1**



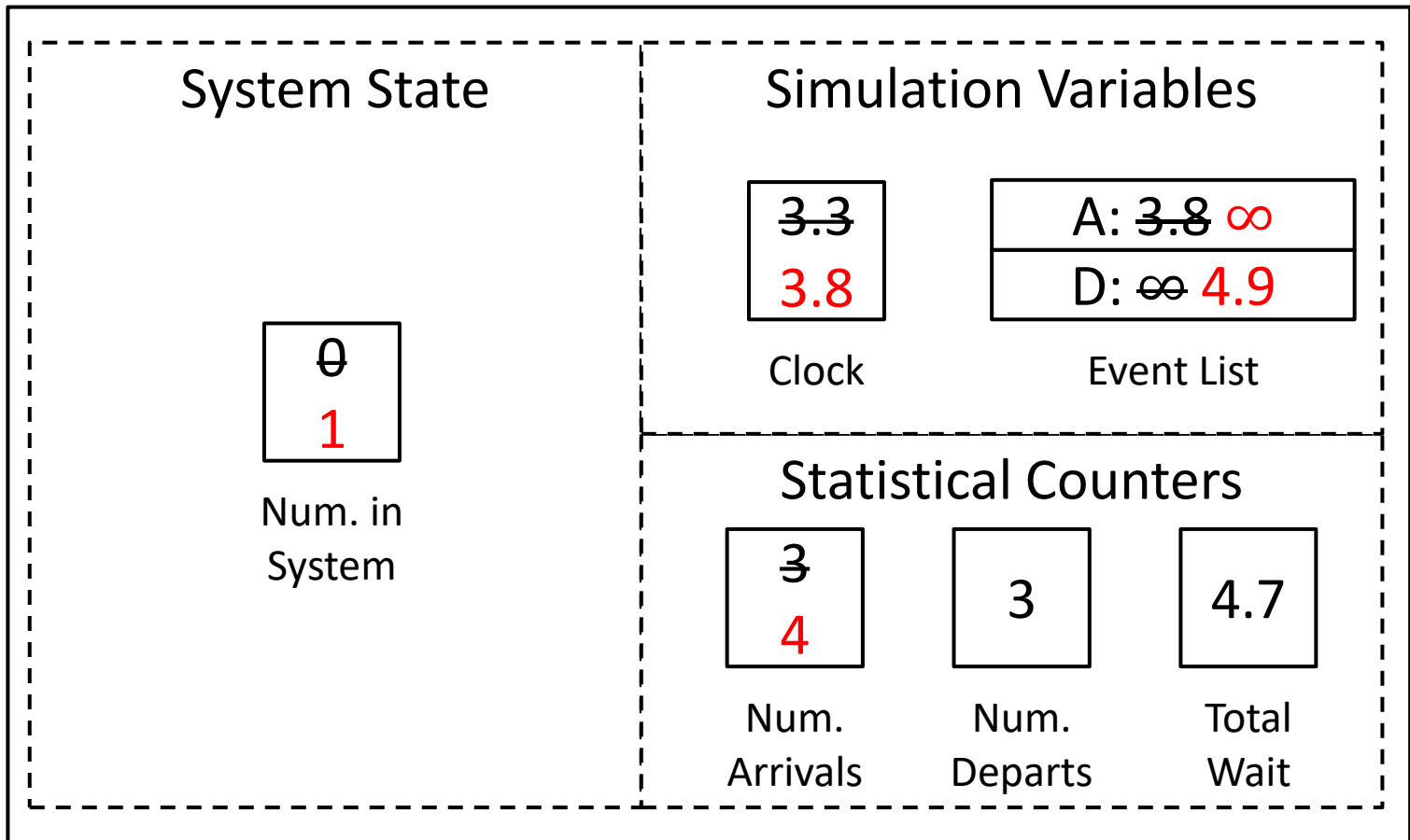
Based on A.M. Law (2013), pp. 12-27.



Arrival Event @ $t = 3.8$

Inter-arrival times: ~~0.4, 1.2, 0.5, 1.7~~

Service times: ~~2.0, 0.7, 0.2, 1.1~~



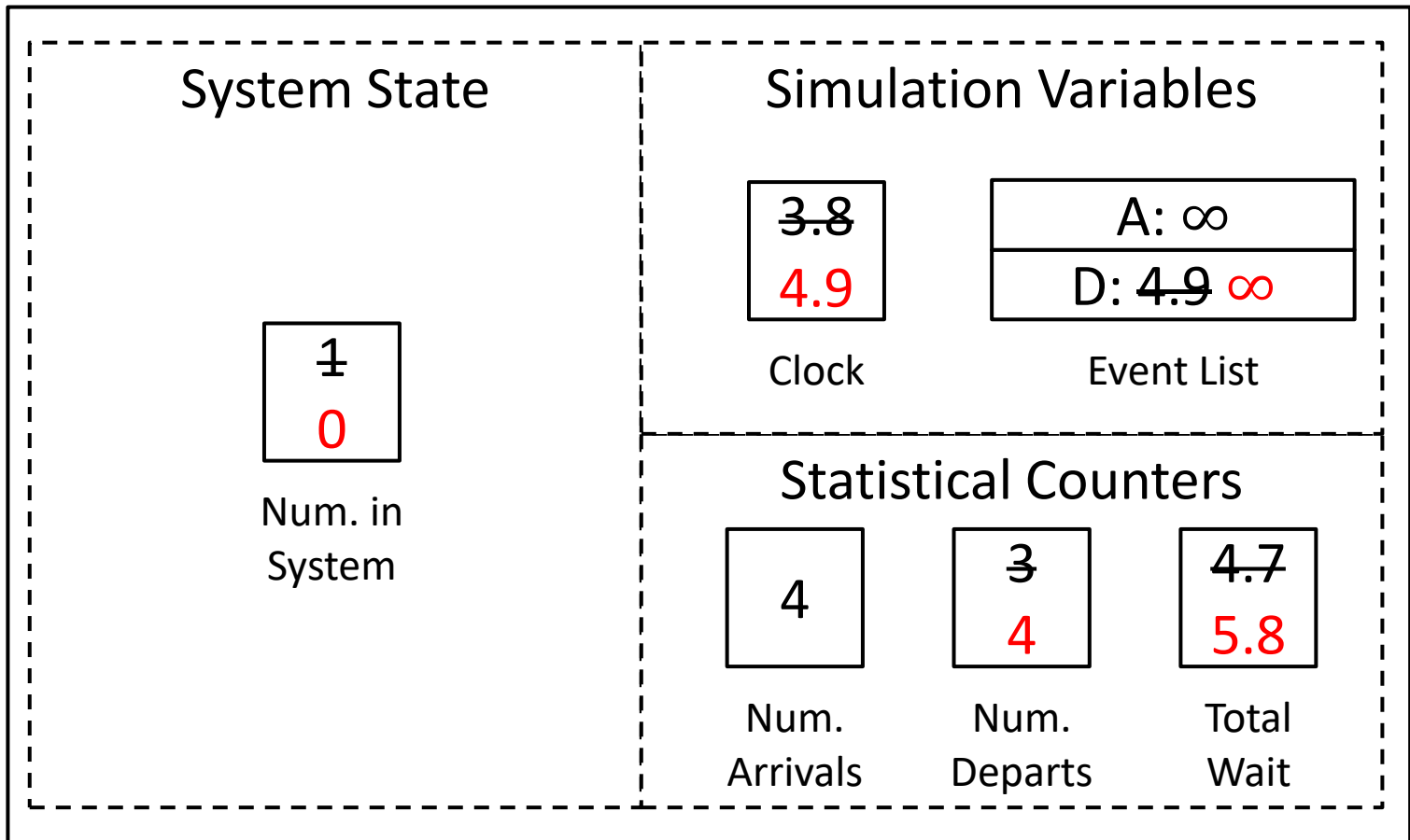
Based on A.M. Law (2013), pp. 12-27.



Departure Event @ $t = 4.9$

Inter-arrival times: ~~0.4, 1.2, 0.5, 1.7~~

Service times: ~~2.0, 0.7, 0.2, 1.1~~



Based on A.M. Law (2013), pp. 12-27.



Event-based Simulation

x : 0.4, 1.2, 0.5, 1.7

y : 2.0, 0.7, 0.2, 1.1

t : Clock Time

t_A : Next Arrival Time

t_D : Next Departure Time

N : Number Customers in System

N_A : Number Arrivals (Cumulative)

N_D : Number Departures (Cumulative)

W : Total Wait Time (Cumulative)

i	t	t_A	t_D	N	N_A	N_D	W
1	0.0	0.4	∞	0	0	0	0
2	0.4	0.4+1.2= 1.6	0.4+2.0= 2.4	0+1= 1	0+1= 1	0	0
3	1.6	1.6+0.5= 2.1	2.4	1+1= 2	1+1= 2	0	0+1*1.2= 1.2
4	2.1	2.1+1.7= 3.8	2.4	2+1= 3	2+1= 3	0	1.2+2*0.5= 2.2
5	2.4	3.8	2.4+0.7= 3.1	3-1= 2	3	0+1= 1	2.2+3*0.3= 3.1



Event-based Simulation

x : 0.4, 1.2, 0.5, 1.7

t : Clock Time

t_A : Next Arrival Time

y : 2.0, 0.7, 0.2, 1.1

t_D : Next Departure Time

N_A : Number Arrivals (Cumulative)

N_D : Number Departures (Cumulative)

W : Total Wait Time (Cumulative)

N : Number Customers in System

i	t	t_A	t_D	N	N_A	N_D	W
5	2.4	3.8	$2.4+0.7=$ 3.1	$3-1=$ 2	3	$0+1=$ 1	$2.2+3*0.3=$ 3.1
6	3.1	3.8	$3.1+0.2=$ 3.3	$2-1=$ 1	3	$1+1=$ 2	$3.1+2*0.7=$ 4.5
7	3.3	3.8	∞	$1-1=$ 0	3	$2+1=$ 3	$4.5+1*0.2=$ 4.7
8	3.8	∞	$3.8+1.1=$ 4.9	$0+1=$ 1	$3+1=$ 4	3	4.7
9	4.9	∞	∞	$1-1=$ 0	4	$3+1=$ 4	$4.7+1*1.1=$ 5.8



Customer- vs. Event-based Sim

i	x	t_{enter}	L_q	t_{served}	W_q	y	t_{exit}	W
1	0.4	0.4	0	0.4	0.0	2.0	2.4	2.0
2	1.2	1.6	1	2.4	0.8	0.7	3.1	1.5
3	0.5	2.1	2	3.1	1.0	0.2	3.3	1.2
4	1.7	3.8	0	3.8	0.0	1.1	4.9	1.1

i	t	t_A	t_D	N	N_A	N_D	W
1	0.0	0.4	∞	0	0	0	0
2	0.4	1.6	2.4	1	1	0	0
3	1.6	2.1	2.4	2	2	0	1.2
4	2.1	3.8	2.4	3	3	0	2.2
5	2.4	3.8	3.1	2	3	1	3.1
6	3.1	3.8	3.3	1	3	2	4.5
7	3.3	3.8	∞	0	3	3	4.7
8	3.8	∞	4.9	1	4	3	4.7
9	4.9	∞	∞	0	4	4	5.8

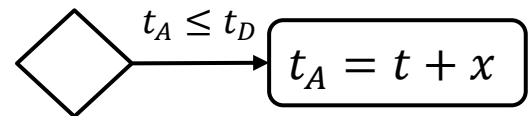


Event-based Sim (Excel)

	A	B	C	D	E	F	G	H
1	Event	t	t_A	t_D	N	N_A	N_D	W
2		0	0	0.33	9999.00	0	0	0.00
3		1	=MIN(C2:D2)		0.80	1	1	0.00

$$t_e = \min(t_A, t_D)$$

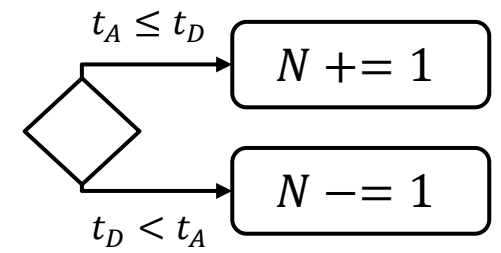
	A	B	C	D	E	F	G	H
1	Event	t	t_A	t_D	N	N_A	N_D	W
2		0	0	0.77	9999.00	0	0	0.00
3		1	0.77	=IF(C2<=D2,B3-1.5*LN(1-RAND()),C2)			0	0.00



	A	B	C	D	E	F	G	H	I
1	Event	t	t_A	t_D	N	N_A	N_D	W	W_b
2		0	0	0.04	9999.00	0	0	0.00	
3		1	0.04	0.88	=IF(OR(AND(C2<=D2,E2+1<=1),AND(D2<C2,E2-1>0)),B3-0.75*LN(1-RAND()),IF(AND(D2<C2,E2-1<=0),9999,D2))				
4		2	0.88	7.96					

t_D is complicated!!
(See next slide)

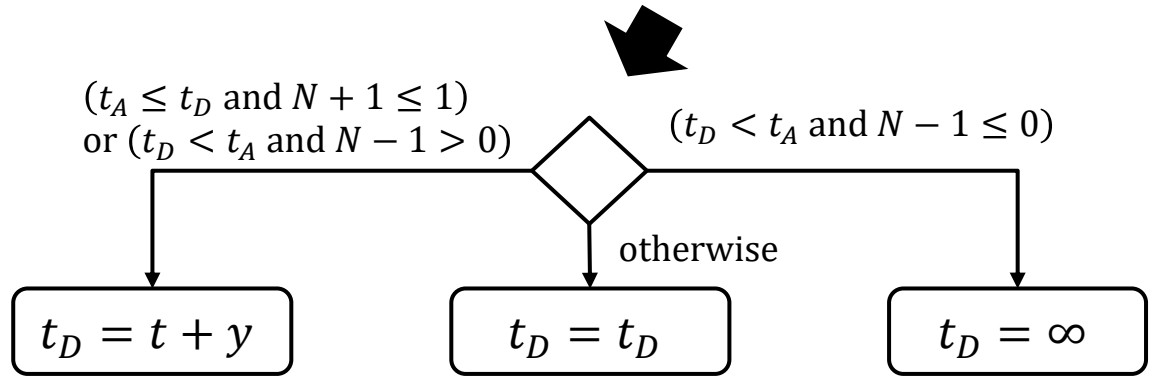
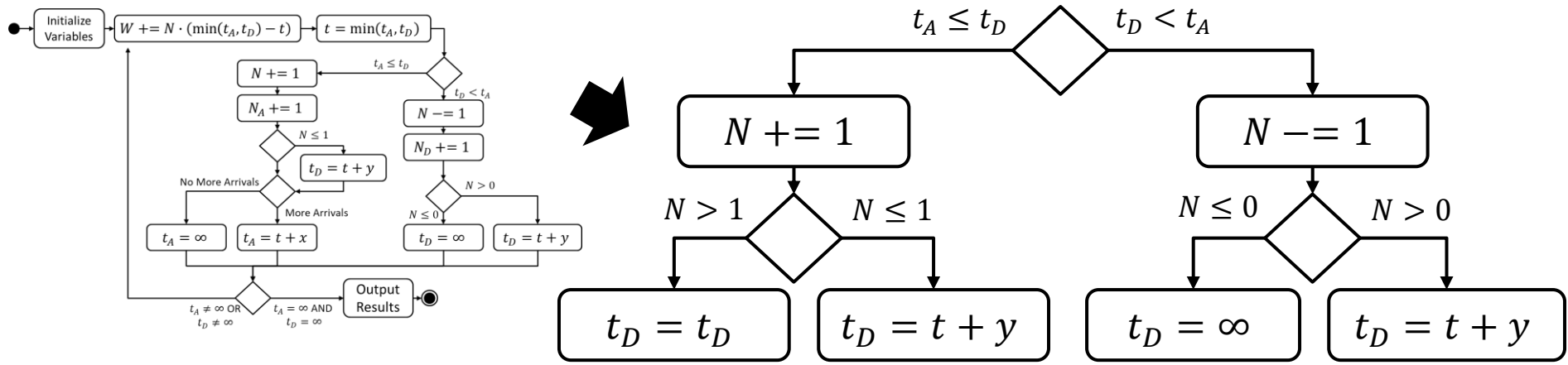
	A	B	C	D	E	F	G	H
1	Event	t	t_A	t_D	N	N_A	N_D	W
2		0	0	2.88	9999.00	0	0	0.00
3		1	2.88	3.00	4.63	=IF(C2<=D2,E2+1,E2-1)		0.00
4		2	3.00	4.62	4.63	2	2	0.12



	A	B	C	D	E	F	G	H	I
1	Event	t	t_A	t_D	N	N_A	N_D	W	
2		0	0	2.56	9999.00	0	0	0.00	
3		1	2.56	4.36	3.48	1	1	0	=H2+E2*(B3-B2)
4		2	3.48	4.36	9999.00	0	1	1	0.93

$$W += N \cdot (\min(t_A, t_D) - t)$$

Departure Time Updates



	A	B	C	D	E	F	G	H	I	J	K
1	Event	t	t_A	t_D	N	N_A	N_D	W		W_bar	
2	0	0	0.04	9999.00	0	0	0	0.00		1.84	
3	1	0.04	0.88	=IF(OR(AND(C2<=D2,E2+1<=1),AND(D2<C2,E2-1>0)),B3-0.75*LN(1-RAND()),IF(AND(D2<							
4	2	0.88	7.96	C2,E2-1<=0),9999,D2))							

Event-based Sim (Python)



```
while t_A < np.inf or t_D < np.inf:
```

```
    W += N*(min(t_A, t_D) - t)
```

```
    t = min(t_A, t_D)
```

```
    if t_A <= t_D:
```

```
        N += 1
```

```
        N_A += 1
```

```
        if N <= 1:
```

```
            t_D = t + generate_y()
```

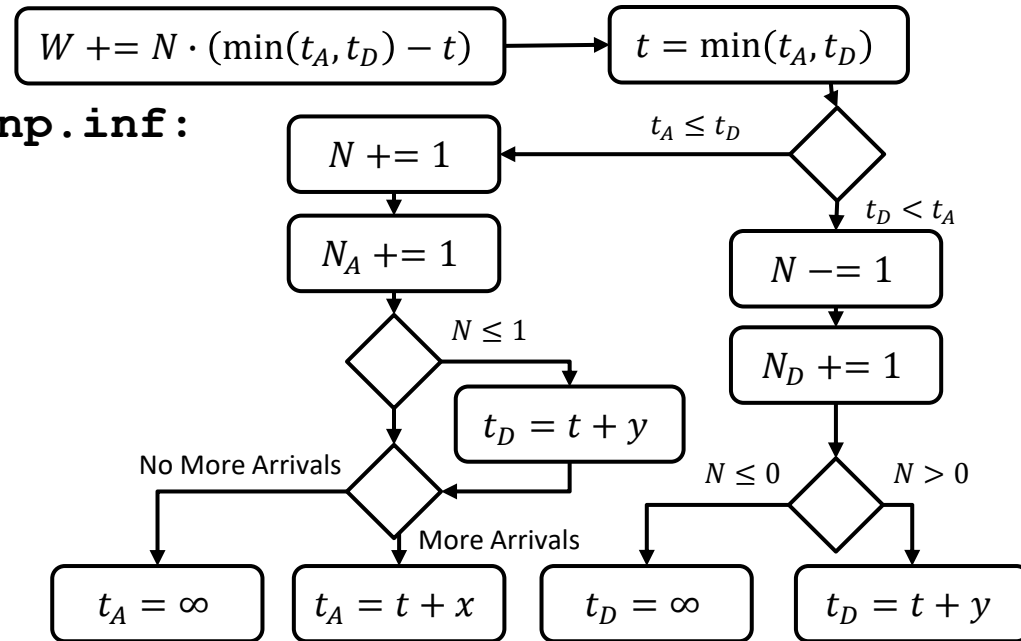
```
            t_A = t + generate_x() if t < 1000 else np.inf
```

```
    else:
```

```
        N -= 1
```

```
        N_D += 1
```

```
        t_D = t + generate_y() if N > 0 else np.inf
```



Discrete Event Simulation



Strengths

- Generate random variables exactly when needed
 - Function of time/state
- Scales well to many types of events
- Only need state from previous time step

Limitations

- Difficult to calculate time-average results (need counter variables)
- State updates can be complex for atomic functions (Excel)